

PRODUCT BULLETIN NUMBER: 20

DATE: October 6, 1993

SUBJECT: Handler Rotate Drive

SERIAL NUMBERS: 002 thru 010

DISCUSSION: Due to the varying hydraulic system operating pressures, the Handler Rotate

Gear, Taper Bushing and Gear Reducer may be exposed to torque valves

higher that their working capacities.

RECOMMENDATION: It is recommended that a Pressure Reducing Valve be installed in the

Handler Rotate Valve Stack and pressure be set at 1150 psi. This will allow all the components to operate in the proper torque range. Preset valves and

stud kits will be issued by Canrig.

INFORMATION:

For further information contact: Field Operations Manager

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| Top Drive Product Bulletin | |
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