

Technical Bulletin

TB No: 034

Rev: 0

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Description: Segment Sequencing for Slip Die Assembly
Push/Pull Machine



TESCO

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BACKGROUND INFORMATION

During a review of supporting documentation of Tesco's Push/Pull Machine it was identified that critical assembly information, which is noted in the Maintenance Guide (PPM000PPM002 – March, 2003) page 30, item 14, was not noted on assembly drawings/illustrations. It reads:

NOTE: To function properly, segments must be installed in proper order. Segments are numbered 1 – 6 or lettered A – F and may start in any position but must be installed sequentially in clockwise direction (when viewed from the keyed face of the segment).

Failure to follow this instruction will not allow the Spiral Snubbing Slips to operate correctly.

Tesco Corporation expects that when servicing is done on any Tesco supplied equipment/components that the work is done to information contained in the appropriate manuals/guides and to drawings/illustrations approved by Tesco.

The assembly illustrations for all Spiral Snubbing Slip configurations have been updated to include this information.

AFFECTED PRODUCT:

General Assembly or Model

Description	Part No.	Serial No.	Mfg. Date
Push/Pull Machine (PPM)	All	All	All
Snubbing Slip Assembly	11866 & Variations	All	All

Component

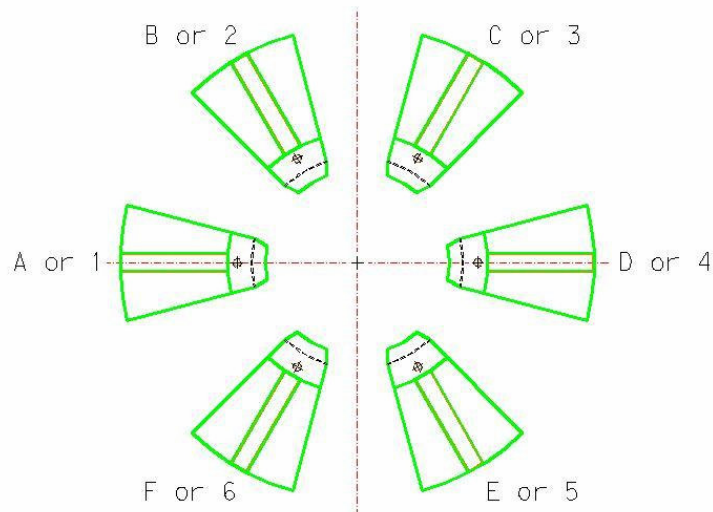
Description	Part No.	Serial No.	Mfg. Date
Segment, Spiral Snubbing Slip, PPM	11538	70001028	All

ACTION REQUIRED:

Ensure all pertinent documentation shall be made available to assembly personnel. This typically includes Manuals/Guides and assembly drawings/illustrations.

Figure 1 shows the number or letter sequence, depending on the set you are working with, to ensure proper operation of the slip assembly. The number or letter of each die is located on the wide end of each segment.

Figure 1



Please contact Tesco Corporation at the following email address on issues specific to this bulletin.

Safety_Technical_Bulletins@TescoCorp.com

Contact your local Tesco Part Sales Center for supply of affected components as noted above.