



PRODUCT: WRENCH MAIN BOOM

DATE: JULY 29, 2008

SUBJECT: CYLINDER MOUNT GUSSET FAILURE ON MAIN BOOM

SERIAL NUMBERS: ALL AFFECTED WRENCHES

DISCUSSION: Canrig Engineering has been informed that cylinder mounts on the early production main booms are failing. This is occurring on the older arms which only have three structural gussets around the cylinder mount tubes

This issue only needs to be corrected if there is cracking in the welds or failures of any sort around the cylinder mount tubes.

RECOMMENDATION:

A document has been created with complete instructions for repair and rework. This document is 188200003.E.

Please contact Canrig Field Service for a copy of the repair document and the parts required for the repair.

INFORMATION:

For further information contact:

For a complete list of all bulletins go to www.canrig.com

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