

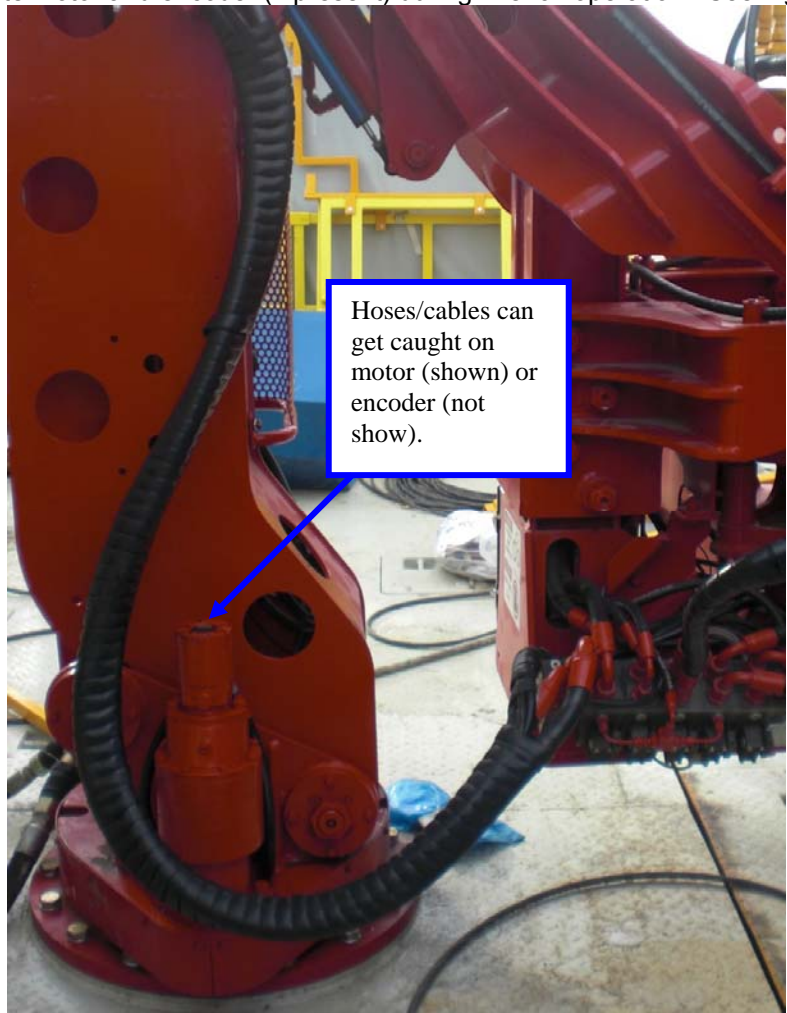
**PRODUCT: TM-80 TM-120**  
**Encoder/Rotate Motor Guard/Cable**  
**Guide**

**DATE: August 15, 2011**

**SUBJECT: Cable Guide / Encoder Guard**

**SERIAL NUMBERS: ALL TM Series Wrenches**

**DISCUSSION:** There is potential for the hydraulic hoses and cables to become trapped behind the rotate motor and encoder (if present) during wrench operation. See Figure 1.



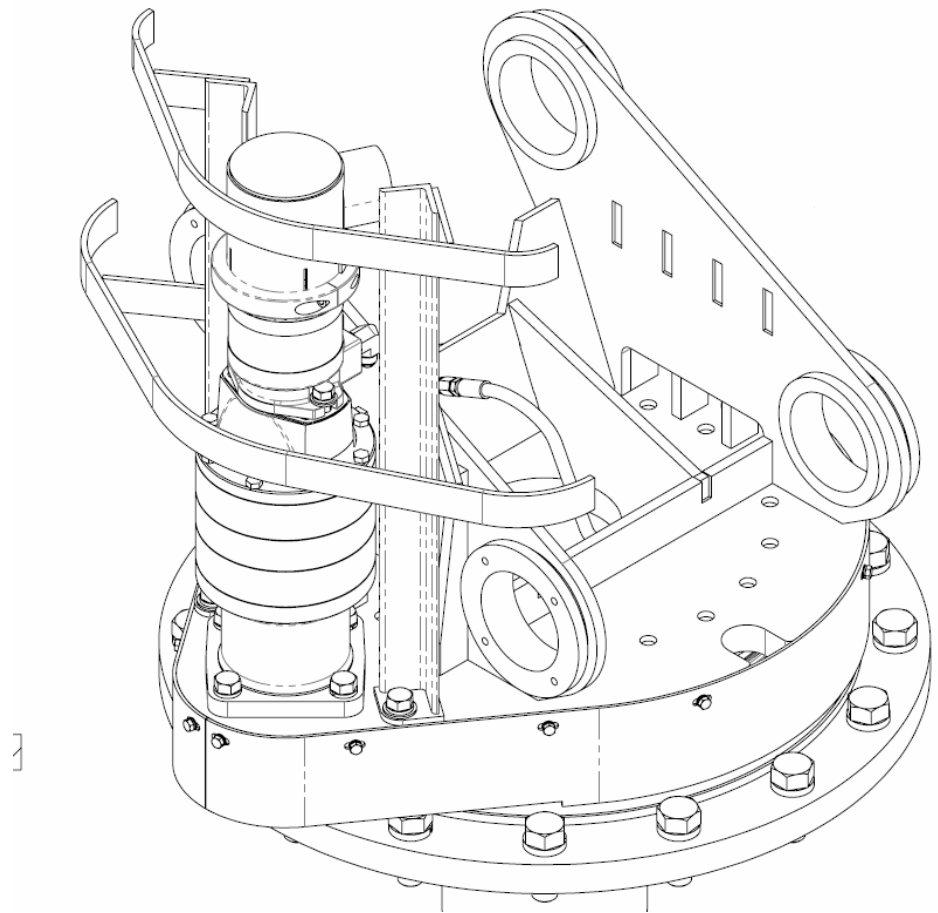
**Figure 1: TM-80 without Cable Guide/Encoder Guard**



**Figure 2: TM-80 Wrench with Cable Guide/Encoder Guard Installed**

**RECOMMENDATION:**

Installing the Encoder Guard will help prevent cables and hoses from catching on the motor or encoder as well as providing added protection during standard rig operations. See Figure 2.



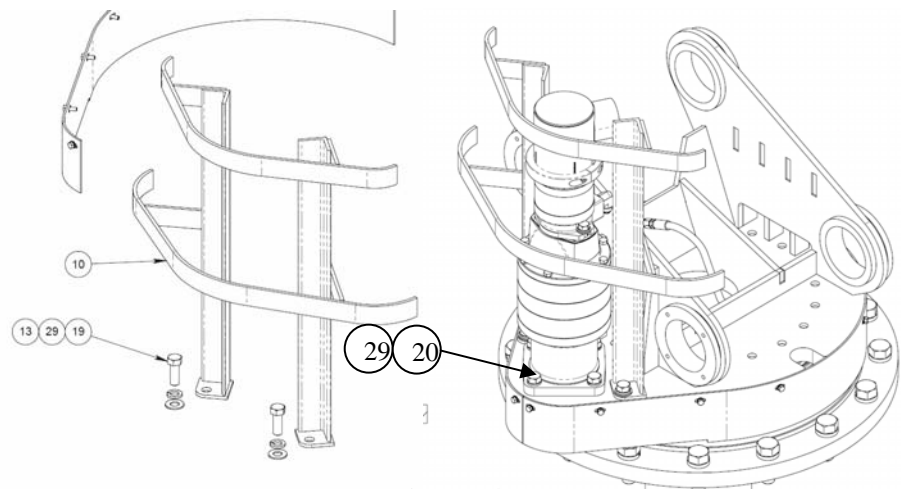
**Figure 3**

In order to complete the retrofit, the following parts are needed:

1 EA – AY50832 – KIT, GUIDE, CABLE BUNDLE, TM-80/120

The retrofit kit consists of these parts [reference Figure 4]:

- 1 EA (Item 01) – M13618 – DRILL BIT, 17/32, JOBBER
- 1 EA (Item 02) – M13619 – TAP, 5/8-11 UNC, RH, SPIRAL POINT
- 1 EA (Item 10) – DT50452 – GUIDE, CABLE BUNDLE, TM-80/120
- 2 EA (Item 13) – FW-0625-A – WASHER, F, 5/8, PLAIN, TYPE A
- 2 EA (Item 29) – HH-0625NC-0175-GR8-W – CAPSCR, HEX HD, 5/8-11UNC x 1.75, GR8, W
- 2 EA (Item 19) – LW-0625-HS – LOCKWASHER, 5/8 HELICAL SPRING



**Figure 4**

Installation Instructions:

1. Mark location for drilling bolt holes on Upper Plate Weldment [Figure 5].
2. Remove Rotate Motor Assembly if required for drilling:
  - a. Unbolt four (4) 5/8-11UNC x 2.25 hex head bolts (Item 20) attaching motor to Upper Plate Weldment
  - b. Carefully store assembly and hardware while commencing work on Upper Plate Weldment
3. Drill and tap bolt holes for Cable Bundle Guide. Deburr as needed. Paint with appropriate color rust prevention paint (i.e. Rustoleum).
4. Apply Blue Locktite and bolt motor assembly back into place with four (4) 5/8-11UNC x 2.25 hex head bolts (Item 20).
5. Bolt on Cable Bundle Guide with two (2) 5/8-11UNC x 1.75 (Item 19), two (2) 5/8 helical spring lock washers (Item 29), and two (2) 5/8 plain type A flat washers (Item 13). Use Blue Locktite.

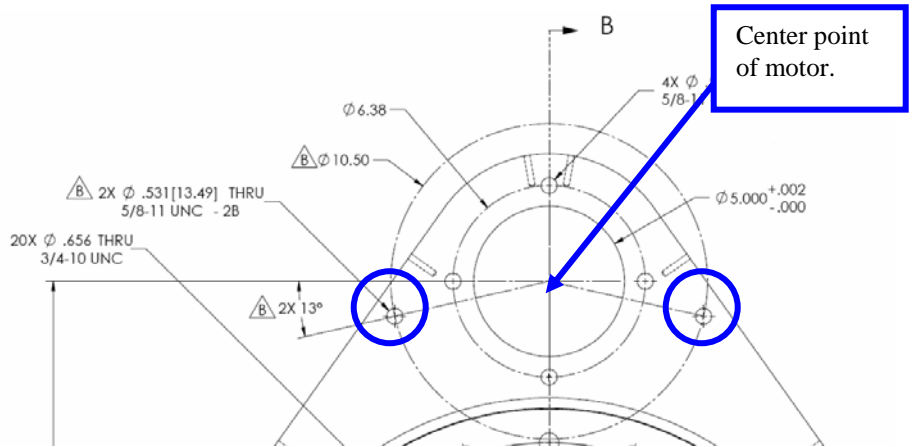


Figure 5

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