

Technical Bulletin

SB No: TB032

Rev: **A**

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Description: NC61 & TNC61 Make-Up Torque Specification



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TESCO

Introduction

Tesco has introduced the NC61 (R.H.) and TNC61 (L.H.) connections into the design of Top Drive load-path components to replace the 6-5/8" Regular (R.H. & L.H.) connections currently in use.

This Bulletin is provided to communicate the make-up torque required for these new connections.

Components Affected

All Tesco Top Drive load-path components using the NC61 and TNC61 connections.

Action Required

Ensure that the NC61 and TNC61 connections are made up as follows:

- 35,000 ft-lbs minimum
- 45,000 ft-lbs maximum

Please contact Tesco Corporation at the following email address or the local representative on issues specific to this bulletin.

Safety_Technical_Bulletins@TescoCorp.com